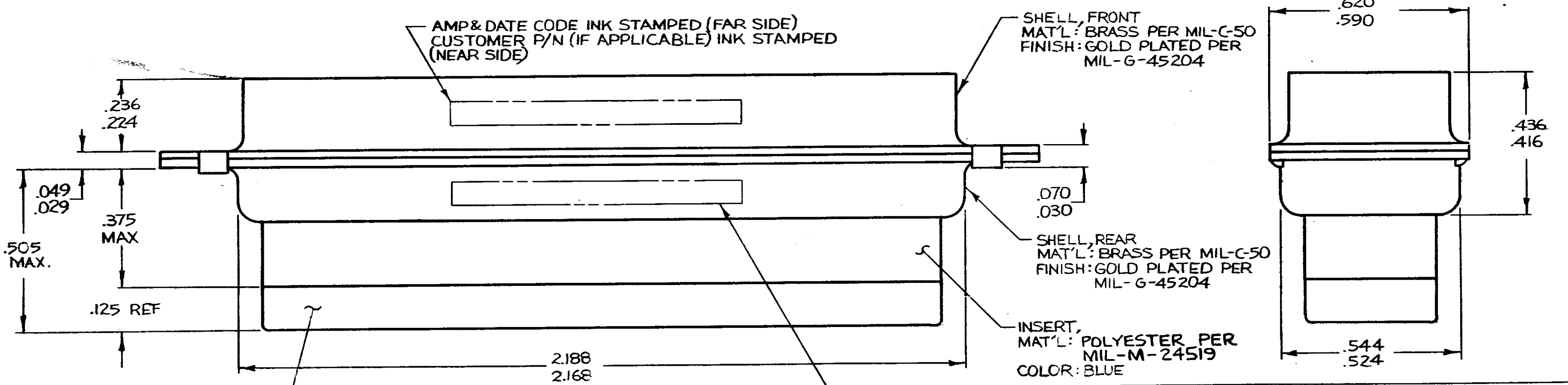
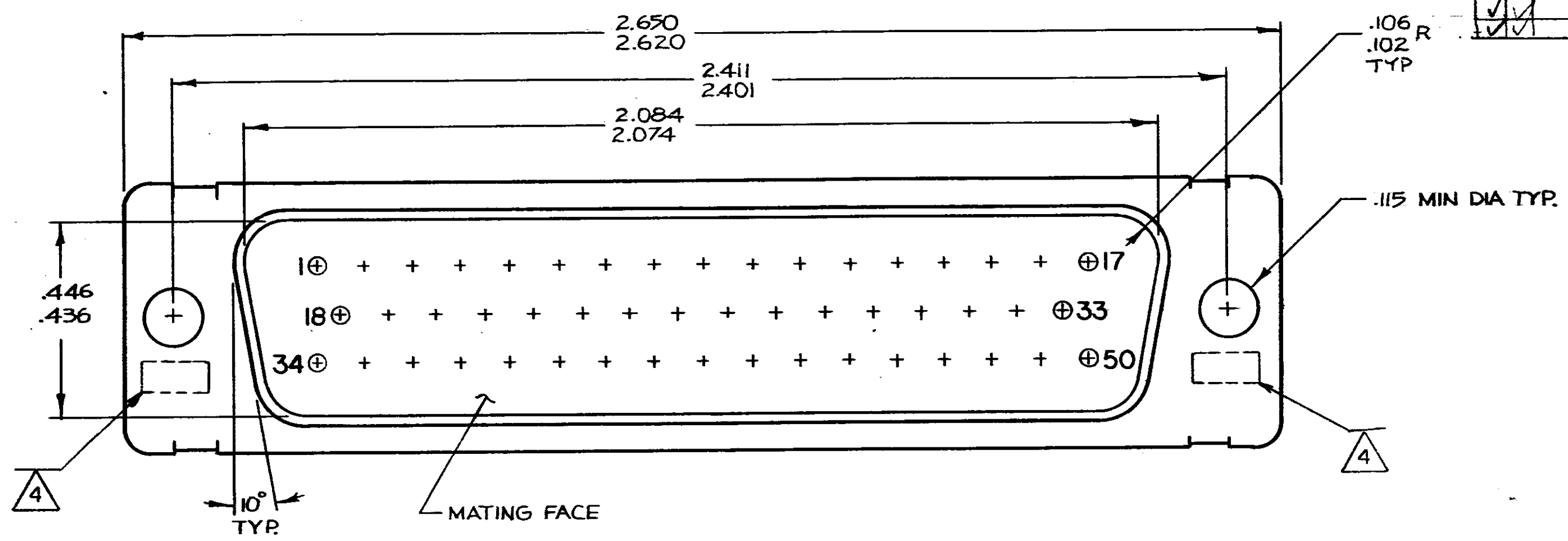


REVISIONS						
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓	✓		0	RELEASED	2-17-83	BE/AM
✓	✓		A	REV PER ECN K-503	9-2-83	BE
✓	✓		B	REV PER ECN R-2668	1-20-87	BDY JLR
✓	✓		C	REV PER ECN DF-1034	M.C. 2-21-87	TC
✓	✓		D	REV PER DF-2376, NPR 89-0431	T.W. 10-27-89	AE
✓	✓		E	OBS -2; DF-4088	CT 2-91	FK



- 1. THIS PLUG WILL MATE WITH ANY SIZE 5 50 POS. RECEPTACLE IN THE AMPLIMITE SERIES AND ACCEPTS SIZE 20 PIN CONTACTS EXCEPT AS NOTED.
- 2. MAXIMUM WIRE INSULATION USED WITH THIS PLUG IS .068 DIA. MAX.
- 3. BE CU RETENTION CLIPS ARE INCLUDED IN INSERTS.
- 4. UL/CSA DESIGNATION STAMPED IN THIS AREA.

DESCRIPTION	PART NO
SAME AS -1 EXCEPT FREQ. ELECTRONIC P/N A70323-1201-030 INK STAMPED	211642-7
SAME AS -1 EXCEPT NO CUSTOMER P/N INK STAMPED	211642-4
SAME AS -1 EXCEPT WITH TRW P/N 2A014-035V-001 INK STPD.	211642-2
AS SHOWN WITH HUGHES P/N (1A01-030) INK STAMPED	211642-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .005 ANGLES ± —	CONTRACT NO	AMP INCORPORATED Harrisburg, Pa. 17105	
	MATERIAL	DR <i>D. Erdman</i> 2-16-83	NAME PLUG & GROMMET FOR PIN CONTACTS, SERIES 109, "HDM" CONNECTOR SIZE 5, L 50 POSITION (NON-MAGNETIC)
	FINISH	CHK <i>J.M. Meyer</i> 2-22-83	
	SEE CALLOUTS	APPD <i>J.M. Meyer</i> 2-22-83	SIZE C
SEE CALLOUTS	APPD <i>Charles J. Kent</i> 2/24/83	DRAWING NO 211642	SHEET 1 of 1
	DSGN APPD	SCALE	
	OTHER APPD		